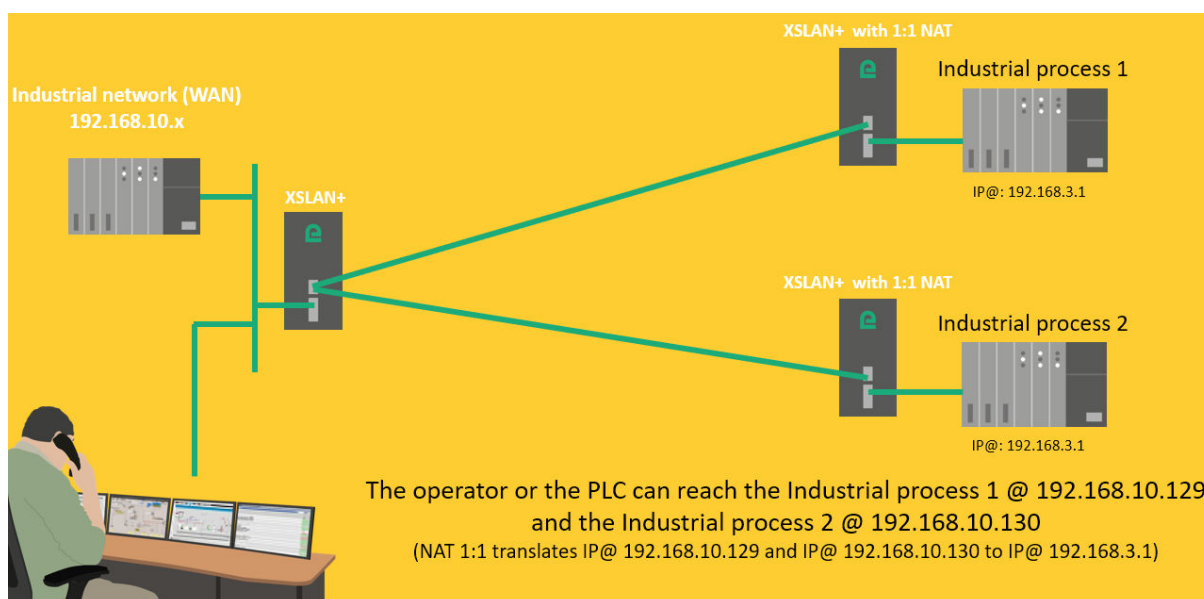


Application note

Starting with 1:1 NAT

- The 1:1 NAT solution
- Configuring the 1:1 NAT
- Hotline support during your test
- Virtual showroom

Latest update **09/14/2018**



1) THE 1:1 NAT SOLUTION

The 1:1 NAT solution makes it easy to connect several machines to an industrial network without modifying the factory IP address of each machine (see the block diagram on page 1).

It is sufficient to insert between each machine and the industrial network an XS+ configured for an address translation (NAT).

2) CONFIGURING THE 1:1 NAT

- **For the Industrial process #1**

In the « Setup » section, select « IP protocol and routing > 1:1 NAT > Add/Edit a 1:1 NAT rule » enter the 2 IP@ to set up the translation (ex: @ 192.198.10.129 translated to @ 192.168.3.1).

XSLAN+2220 SHDSL.bis switch

> Home > Setup > IP protocol and routing > 1:1 NAT > Add/Edit a 1:1 NAT rule

Save Cancel Page has unsaved changes

Enabled	<input checked="" type="checkbox"/>
WAN IP to add	192.198.10.129
LAN IP to map on WAN	192.168.3.1

Save Cancel Back

The SHDSL switch must also be configured in router mode and therefore have an IP address in each network as shown below:

XSLAN+2220 SHDSL.bis switch

> Home > Setup > IP protocol and routing > IP Protocol

Save Cancel Page has unsaved changes

LAN ports network

Administration IP address	192.168.3.21
Netmask	255.255.255.0
Gateway	
Use a different address for the serial gateways	<input type="checkbox"/>
Enable IPv6	<input type="checkbox"/>

Routing between SHDSL and LAN

Router mode	<input checked="" type="checkbox"/>
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SHDSL ports network

IP address	192.168.10.100
Netmask	255.255.255.0
Enable IPv6 on SHDSL ports	<input type="checkbox"/>

Save Cancel

- **For the Industrial process #2**

In the « Setup » section, select « IP protocol and routing > 1:1 NAT > Add/Edit a 1:1 NAT rule » enter the 2 IP@ to set up the translation (ex: @ 192.198.10.130 translated to @ 192.168.3.1).

XSLAN+2220 SHDSL.bis switch

> Home > Setup > IP protocol and routing > 1:1 NAT > Add/Edit a 1:1 NAT rule

Save Cancel Page has unsaved changes

Enabled	<input checked="" type="checkbox"/>
WAN IP to add	192.198.10.130
LAN IP to map on WAN	192.168.3.1

Save Cancel Back

The SHDSL switch must also be configured in router mode and therefore have an IP address in each network as shown below:

XSLAN+2220 SHDSL.bis switch

> Home > Setup > IP protocol and routing > IP Protocol

Save Cancel Page has unsaved changes

LAN ports network

Administration IP address	192.168.3.21
Netmask	255.255.255.0
Gateway	
Use a different address for the serial gateways	<input type="checkbox"/>
Enable IPv6	<input type="checkbox"/>

Routing between SHDSL and LAN

Router mode ☒

SHDSL ports network

IP address	192.168.10.101
Netmask	255.255.255.0
Enable IPv6 on SHDSL ports	<input type="checkbox"/>

Save Cancel

3) HOT LINE SUPPORT DURING YOUR TEST

Feel free to contact +33 4 76 04 20 05 or hotline@etictelcom.com.

4) VIRTUAL SHOWROOM (AVAILABLE FROM THE WEBSITE HOME PAGE)

By surfing on our WEB site www.etictelcom.com (Support/Virtual Showroom) you can learn how to configure most of our products.

The following login and password may be requested: login: "etic", password: "demo".

The screenshot shows the Etic Telecom website's virtual showroom. At the top, the Etic Telecom logo is on the left, and navigation links (Qui sommes-nous ?, Produits, Solutions, Support, Actualités, Contact) and an 'Espace client' button are on the right. Below the navigation bar, a green banner reads 'SHOWROOM VIRTUEL' and 'Accédez à l'ensemble des produits Etic Telecom.' Below the banner, there are two dropdown menus. The first, 'Sélectionnez une gamme de produits', lists 'Boitiers d'Accès Machines (gamme RAS)', 'Routeurs (gamme IPL)', and 'Extenseurs d'Ethernet (gamme XS+)'. The second, 'Sélectionnez un produit', lists 'IPL-E / Routeur Firewall pour Intranet' and 'IPL-DAC / Routeur ADSL avec backup Cellulaire', with the latter selected and highlighted in blue. At the bottom, the Etic Telecom logo is on the left, and contact information (13, chemin du Vieux Chêne, 38240 Meylan, Tél. 04 76 04 20 00, Fax. 04 76 04 20 01, www.etictelcom.com) is on the right.